

# Higher purity PF<sub>5</sub> gas at significantly lower cost



## What is PF<sub>5</sub>?

Phosphorus pentafluoride (PF<sub>5</sub>) is a strong fluorinating agent used in organic synthesis. PF<sub>5</sub> is also used as a catalyst for polymerisation reactions and as a precursor for manufacturing lithium hexafluorophosphate (LiPF<sub>6</sub>), an electrolyte component in lithium-ion batteries.

Lithium-ion batteries currently dominate the global rechargeable battery market, achieving over US\$11 billion in sales in 2012. Sales are expected to grow to US\$35 billion by 2020. These batteries are currently used in cellphones, laptops and other electronic devices, but there is a growing demand for lithium-ion batteries to power electrical vehicles, the electronics of commercial aircraft and for bulk energy storage systems, especially in the renewable energy sector.

## The Necsa technology

Necsa has developed a single-step process for the production of high purity PF<sub>5</sub> and sodium hexafluorophosphate (NaPF<sub>6</sub>).

Furthermore, with only a slight modification to the current model, phosphorus trifluoride gas (PF<sub>3</sub>) can also be produced. This gas is an important component of etchant gas, which is used in the electronics and platinum sectors.

## The need and gap

The electrolyte used in lithium-ion batteries needs to be of high purity to prevent the battery from overheating during charging and to prolong the life of various battery components.

The fluorine gas used in traditional PF<sub>5</sub> production processes is not only expensive, but contains corrosive hydrogen fluoride (HF) gas, an impurity which impacts on the purity of the PF<sub>5</sub> and by default LiPF<sub>6</sub>. The removal of the HF impurity from PF<sub>5</sub> through distillation and other purification steps leads to further expenses.

## Benefits of the new PF<sub>5</sub> production process

- Improved PF<sub>5</sub> gas purity, which is critical to the production of efficient lithium-ion battery electrolytes
- Significant cost savings
- PF<sub>5</sub> and NaPF<sub>6</sub> produced in one simple step, both of which are critical to lithium-ion battery production
- PF<sub>3</sub>, which is an important component of etchant gas used in the electronics sector and as a ligand during platinum group metal purification, can also be produced after a slight modification to the process

## The Necsca value proposition

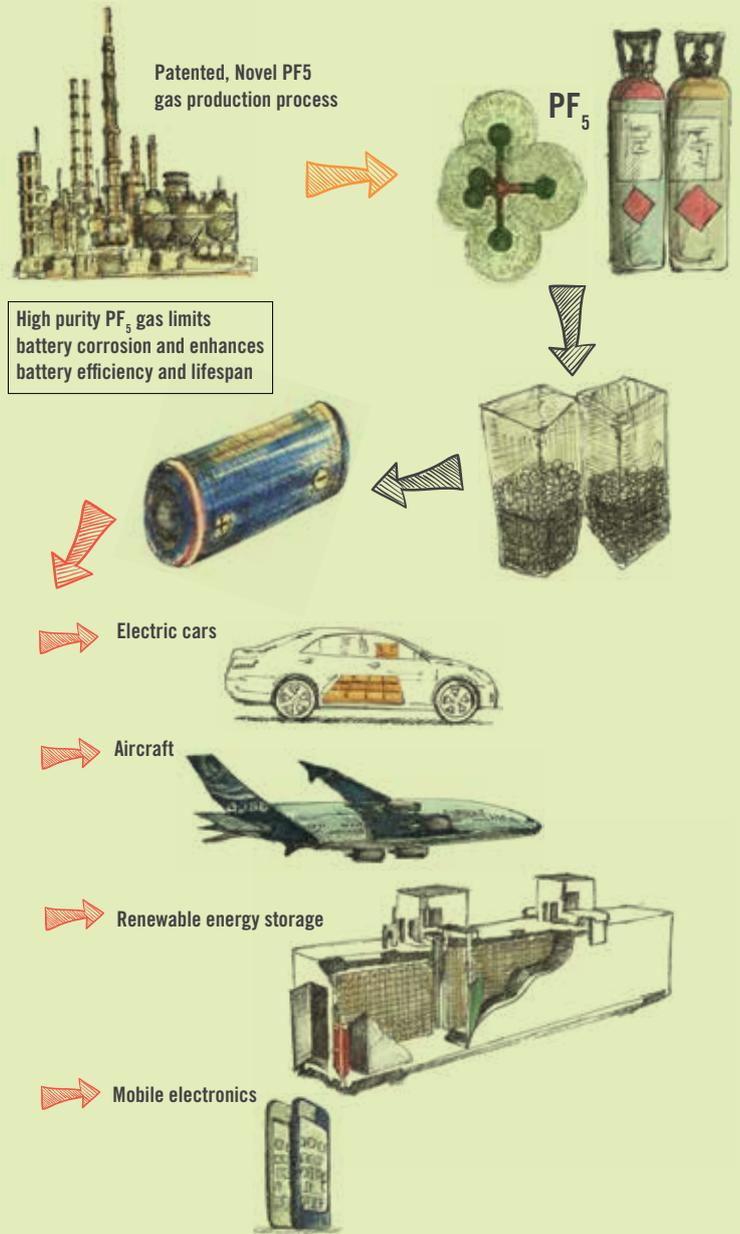
By eliminating the need for purification, this breakthrough process will significantly reduce the cost of producing PF<sub>5</sub>.

## The Industrial production and application of PF<sub>5</sub>

PF<sub>5</sub> gas is a crucial component for the production of efficient lithium-ion battery electrolyte, as illustrated.

### Technology readiness level (TRL) and intellectual property protection

- TRL 4 – Laboratory Testing/Validation of Component(s)/ Process(es): Technology packaged for licencing – the next step is piloting for commercialisation
- Patent application filed (Application No. PCT/IB2014/060328)



### Become a partner in this technology

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### About Necsca

Nuclear technology plays a fundamental role in day-to-day life. Applications such as medical isotopes, used in cancer treatment, and fluorochemicals, used in petroleum manufacturing and in items such as LCD screens and cellphones, enhance more than 10 million lives every year.

Necsca is at the forefront of nuclear energy and radiation science research and development (R&D) on the African continent. NTP Radioisotopes SOC Ltd, a Necsca subsidiary, is one of the top three producers of nuclear medicine in the world, while Pelchem SOC Ltd, another Necsca subsidiary, is the only fluorochemical production, sales and distribution company in the southern hemisphere.

The Applied Chemistry Group at Necsca performs R&D of commercial or Nuclear Fuel Cycle (NFC) fluorination processes/products. The focus is on the synthesis of fluoro-organics using dry fluorinating agents and supporting technologies such as molecular spectroscopy and modelling, thermal analysis and chemometrics.